- 4(a) $n(benzene) = n(C_6H_5NO_2) = \frac{10.0}{123} = 0.08180 \text{ mol}$ Mass of benzene = 0.08180 x 78.0 = 6.34 g As the yield is 70%, mass of benzene = $\frac{6.34}{0.70} = 9.06 \text{ g}$
- Volume of benzene required = 9.06 / 0.8765 = 10.34 cm³
 We use 10.4 cm³ of benzene for this reaction.
 Modifying the quantities of reagents based on given procedure which used 8.0 cm³ of benzene.
 - Volume of concentrated nitric acid = volume of concentrated sulfuric acid
 - $= (10.4/8.0) \times 8.0 = 10.4 \text{ cm}^3$
 - Volume of DI water and Na₂CO₃ for washing organic layer = (10.4/8.0) x 75 = 97.5 ≈ 100 cm³
 - (I) Preparation of nitrobenzene
 - 1. Using separate 25.0 cm³ measuring cylinders, 10.3 cm³ of conc HNO₃ and 10.3 cm³ of conc H_2SO_4 are added to a clean and dry 100 cm³ conical flask placed in a water bath.
 - 2. Using a 10.0 cm³ measuring cylinder, 2.1 cm³ of benzene is added to the mixture in the conical flask. The mixture is stirred with a thermometer. Care is taken to ensure that the temperature of the reaction mixture does not rise above 50 °C, for example by adding ice to the water bath to cool down the mixture if necessary.
 - 3. Step 2 is repeated till a total of 10.4 cm³ of benzene is added to the reaction mixture.
 - 4. The temperature of the water bath is then adjusted to 60 °C and the reaction mixture is kept at 60 °C for 30 minutes.
 - (II) Purification of nitrobenzene
 - 1. Using a 100 cm³ measuring cylinder, 100 cm³ of deionised water is added to a 250 cm³ separating funnel. The impure nitrobenzene from part (I) is added and the resultant mixture is shaken thoroughly after stoppering the separating funnel. The bottom oily layer is drained into a clean and dry 100 cm³ beaker from the tap of the separating funnel while the aqueous layer is poured out from the top of the separating funnel.
 - 2. The oily layer in the beaker is poured back into the separating funnel. Using a 100 cm³ measuring cylinder, 100 cm³ of aqueous Na₂CO₃ is added and the separating funnel shaken thoroughly. The bottom oily layer is drained from the tap while the aqueous layer is poured out from the top of the separating funnel.
 - 3. Step 1 is repeated with another portion of 100 cm³ of deionised water.
 - 4. A spatula of calcium chloride is added to the oily layer in the beaker. The mixture is stirred and left aside for 20 min.
 - 5. The mixture is filtered using clean and dry filter funnel and paper into a 100 cm³ round bottomed flask.
 - 6. A distillation set up is assembled with the round bottomed flask being warmed using a water bath. At 80.1 °C, any remaining benzene will be distilled off.
 - 7. When no more distillate is formed, benzene present as an impurity has been removed. The residue in the round bottomed flask contains the purified nitrobenzene.
- **4(c)** Aqueous sodium carbonate is added to react with excess HNO₃ and H₂SO₄ present. The ionic salts formed from the reaction will dissolve in the aqueous layer and so will be separated from the oily layer.
- 4(d) Safety issue 1: benzene and nitrobenzene are toxic and volatile.
 Precaution: Perform the experiment in a fume cupboard.
 Safety issue 2: benzene and nitrobenzene are flammable.
 Precaution: There should be no naked flame. Any heating is done with a hot plate or water bath.
 (Another safety issue: Benzene and nitrobenzene are toxic and nitrobenzene is an eye irritant.
 Precaution: Wear gloves and goggles when performing the experiment.)